



Paper Specification  
TS – 16.07.2019

# SORA face

**SORA face** is a woodfree one-side coated label paper.

Parameter	Standard	70	80	90	120	Tolerance
Grammage [g/m <sup>2</sup> ]	ISO 536	70	80	90	120	± 2
Spec. volume [cm <sup>3</sup> /g]	ISO 534	0.93	0.93	0.93	0.95	± 0.05
Thickness [µm]	ISO 534	65	74	83.5	114	
Smoot, Bendtsen [ml/min]	ISO 8791-2	20	20	20	20	± 20
Rel. humidity [%]	DIN 53118	47.5	47.5	47.5	47.5	± 7.5
D65 brightness [%]	ISO 2470-2 (D65/10°)	95	95	95	95	± 2
CIE whiteness [%]	ISO 11475 (D65/10°)	120	120	120	120	
Opacity [%]	ISO 2471	89	91	93	95	± 2

*Given values can be used as guide values only and can be changed without prior notice.  
For a valid specification, please refer to the one most recently published on the website [www.goricane.si](http://www.goricane.si).  
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